

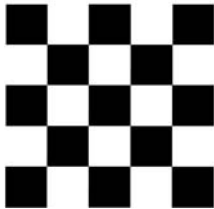
MATERIAL SAFETY DATA SHEET

PRODUCT NAME: LASER GAS, LASERSHIELD MIX 6 (CARBON MONOXIDE \leq 14.3%, NITROGEN $<$ 20% AND CARBON DIOXIDE \leq 10% IN HELIUM)

1. Product and Company Identification



AS PACKAGED
AND DISTRIBUTED
BY



**INDIANA OXYGEN COMPANY
6099 WEST CORPORATE WAY
INDIANAPOLIS, INDIANA 46278
PHONE 1-317-290-0003**

**Emergency Contact: Infotrak
1-800-535-5053**

PRODUCT NAME: LASER GAS, LASERSHIELD MIX 6
CHEMICAL NAME: Carbon monoxide (CO) \leq 14.3%, Nitrogen (N₂) $<$ 20%, and Carbon Dioxide (CO₂) \leq 10% in Helium (He)
COMMON NAMES/SYNONYMS: Laser Gas
TDG (Canada) CLASSIFICATION: 2.2
WHMIS CLASSIFICATION: A, D2A

PREPARED BY: Loss Control (908)464-8100/(905)501-1700
PREPARATION DATE: 5/19/03
REVIEW DATES: 07/16/04

2. Composition, Information on Ingredients

EXPOSURE LIMITS¹:

INGREDIENT	% VOLUME	PEL-OSHA ²	TLV-ACGIH ³	LD ₅₀ or LC ₅₀ Route/Species
Helium FORMULA: He CAS: 7440-59-7 RTECS #: MH6520000	Balance	None Established	Simple Asphyxiant	Not Available
Nitrogen FORMULA: N ₂ CAS: 7727-37-9 RTECS #: QW9700000	$<$ 20	None Established	Simple Asphyxiant	Not Available
Carbon Monoxide FORMULA: CO CAS: 630-08-0 RTECS #: FG3500000	\leq 14.3	50 ppm TWA	25 ppm TWA	LC ₅₀ : 3760 ppm/1 H inhalation/rat (1H, time adjusted; CGA P-23)
Carbon Dioxide FORMULA: CO ₂ CAS: 124-38-9 RTECS #: QW9700000	\leq 10	5000 ppm TWA	5000 ppm TWA 30,000 ppm STEL	Not Available

¹ Refer to individual state or provincial regulations, as applicable, for limits which may be more stringent than those listed here.

² As stated in 29 CFR 1910, Subpart Z (revised July 1, 1993)

³ As stated in the ACGIH 2004 Threshold Limit Values for Chemical Substances and Physical Agents.

OSHA Regulatory Status: This material is classified as hazardous under OSHA regulations.

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3. Hazards Identification

EMERGENCY OVERVIEW

Colorless odorless non-flammable gas. Inhalation of carbon monoxide can reduce the ability of the blood to carry oxygen to the body. High concentrations of carbon dioxide may cause reduced hearing acuity, respiration changes, increased blood pressure and pulse, and narcotic effects (30,000 ppm). Effects depend on the level of exposure and may include headache, dizziness, convulsions, loss of consciousness, and death. May adversely affect fetal development. Contents under pressure. Use and store below 125 °F.

ROUTE OF ENTRY:

Skin Contact No	Skin Absorption No	Eye Contact No	Inhalation Yes	Ingestion No
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HEALTH EFFECTS:

Exposure Limits Yes	Irritant No	Sensitization No
Teratogen Yes	Reproductive Hazard Yes	Mutagen Yes
Synergistic Effects None reported		

Carcinogenicity: -- NTP: No IARC: No OSHA: No

EYE EFFECTS: Contact with rapidly expanding gas near the point of release may cause frostbite.

SKIN EFFECTS: Contact with rapidly expanding gas near the point of release may cause frostbite with redness, skin color change to gray or white, and blistering.

INGESTION EFFECTS: None known. Ingestion is unlikely as product is gas at room temperature.

ACUTE INHALATION EFFECTS: Carbon monoxide is odorless and colorless. There may be no warning of overexposure until symptoms occur. Inhaled carbon monoxide binds with blood hemoglobin to form carboxyhemoglobin. Carboxyhemoglobin can not take part in normal oxygen transport, greatly reducing the blood's ability to transport oxygen. Inhalation of carbon monoxide may also adversely affect fetal development.

Depending on concentration and duration of exposure, carbon dioxide may cause increased respiration, mild narcotic effects, increased blood pressure and pulse, and asphyxiation. Chronic harmful effects are not known from repeated inhalation of concentrations below the PEL/TLV.

Depending on levels and duration of exposure, symptoms may include headache, dizziness, heart palpitations, weakness, confusion, nausea, and even convulsions, eventual unconsciousness and death. Lack of oxygen may produce immediate as well as delayed neurological problems.

MEDICAL CONDITIONS AGGRAVATED BY EXPOSURE: None known. Individuals with anemia, lung disease, cerebrovascular disease, heart disease, smokers, and children are expected to be more susceptible to the effects of carbon monoxide.

POTENTIAL ENVIRONMENTAL EFFECTS: Ecotoxicity values were unavailable. Toxic effects are expected to be similar to those seen in humans and test animals.

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4. First Aid Measures

EYES: None required for gas. If frostbite is suspected, flush eyes with cool water for 15 minutes and obtain immediate medical attention.

SKIN: None required for gas. For frostbite, immerse skin in lukewarm water. DO NOT USE HOT WATER. Obtain medical attention.

INGESTION: None required.

INHALATION: PROMPT MEDICAL ATTENTION IS MANDATORY IN ALL CASES OF OVEREXPOSURE. RESCUE PERSONNEL SHOULD BE EQUIPPED WITH SELF-CONTAINED BREATHING APPARATUS. Conscious persons should be assisted to an uncontaminated area and treated with supplemental oxygen. Quick removal from the contaminated is most important. Unconscious persons should be moved to an uncontaminated area and given artificial respiration and oxygen at the same time. The physician should be informed that the patient may have been overexposed to carbon monoxide.

5. Fire Fighting Measures

Conditions of Flammability: Nonflammable		
Flash point: None	Method: Not Applicable	Autoignition Temperature: None
LEL(%): None	UEL(%): None	
Hazardous combustion products: None		
Sensitivity to mechanical shock: None		
Sensitivity to static discharge: None		

FIRE AND EXPLOSION HAZARDS: Non-flammable. Concentrations of carbon monoxide less than or equal to 14.3% in helium (20% in N₂ and 32% in CO₂) are considered non-flammable (CGA Pamphlet, P-23). Cylinder may vent rapidly or rupture violently from pressure when involved in a fire situation.

EXTINGUISHING MEDIA: None required. Use media appropriate for surrounding materials.

FIRE FIGHTING INSTRUCTIONS: Firefighters should wear a NIOSH/MSHA approved full-facepiece self-contained breathing apparatus (SCBA) operated in positive pressure mode and full turnout gear. Continue to cool fire exposed cylinders with water until well after flames are extinguished.

6. Accidental Release Measures

Evacuate all personnel from affected area. Use appropriate protective equipment (See Section 8). Stop the flow of gas or remove cylinder to outdoor location if this can be done without risk. If leak is in user's equipment, be certain to purge piping with inert gas prior to attempting repairs. If leak is in container or container valve, contact the appropriate emergency telephone number listed in Section 1 or call your closest BOC location.

7. Handling and Storage

Electrical classification: Non-hazardous.

This gas mixture is non-corrosive and may be used with all common structural materials.

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Use only in well-ventilated areas. Valve protection caps must remain in place unless container is secured with valve protection outlet piped to use point. Do not drag, slide or roll cylinders. Use a suitable hand truck for cylinder movement. Use a pressure reducing regulator when connecting cylinder to lower pressure piping or systems. Do not heat cylinder by any means to increase the discharge rate of product from the cylinder. Use a check valve or trap in the discharge line to prevent hazardous back flow into the cylinder. Do not insert any object (i.e.: screwdriver) into valve cap openings as this can damage the valve causing leakage.

Protect cylinders from physical damage. Store in cool, dry, well-ventilated area of non-combustible construction away from heavily trafficked areas and emergency exits. Do not allow the temperature where cylinders are stored to exceed 125 °F (52 °C). Cylinders should be stored upright and firmly secured to prevent falling or being knocked over. Use a "first in-first out" inventory system to prevent full cylinders being stored for excessive periods of time.

For additional recommendations, consult Compressed Gas Association Pamphlets P-1.

Never carry a compressed gas cylinder or a container of a gas in cryogenic liquid form in an enclosed space such as a car trunk, van or station wagon. A leak can result in a fire, explosion, asphyxiation or a toxic exposure.

8. Exposure Controls, Personal Protection

ENGINEERING CONTROLS: Use local exhaust in combination with general ventilation as necessary to control air contaminants at or below acceptable exposure guidelines.

EYE/FACE PROTECTION: Safety goggles or glasses

SKIN PROTECTION: Protective gloves appropriate for the job.

RESPIRATORY PROTECTION: None normally required. For emergency release use a positive pressure NIOSH approved air-supplying respirator systems (SCBA or airline/escape bottle) using at a minimum Grade D air.

OTHER/GENERAL PROTECTION: Safety shoes, eyewash station

9. Physical and Chemical Properties

PARAMETER	VALUE	UNITS
Physical state (gas, liquid, solid)	: Gas	
Vapor pressure	: Above critical temp.	
Vapor density at STP (Air = 1)	: Not Available	
Evaporation point	: Not Available	
Boiling point	: Not Available	
Freezing point	: Not Available	
PH	: Not Applicable	
Specific gravity	: Not Available	
Oil/water partition coefficient	: Not Available	
Solubility (H ₂ O)	: Slightly soluble	
Odor threshold	: Not Applicable	
Odor and appearance	: Colorless, odorless gas	

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10. Stability and Reactivity

STABILITY: Stable

INCOMPATIBLE MATERIALS/CONDITIONS: None

HAZARDOUS DECOMPOSITION PRODUCTS: None known.

HAZARDOUS POLYMERIZATION: Will not occur

11. Toxicological Information

SKIN AND EYE: Adverse effects are not expected.

INHALATION: The four-hour LC₅₀ for carbon monoxide is 1807 ppm (rat).

Acidosis, adrenal cortical exhaustion, and other metabolic stresses have resulted from prolonged continuous exposure to 1-2% carbon dioxide (10,000-20,000 ppm). The ACGIH TLV of 5,000 ppm is expected to provide a good margin of safety from asphyxiation and undue metabolic stress provided sufficient oxygen levels are maintained in the air. Increased physical activity, duration of exposure, and decreased oxygen content can affect systemic and respiratory effects resulting from exposure to carbon dioxide.

OTHER: Mice exposed to concentrations of carbon monoxide at 65 ppm and higher demonstrated dose-dependent effects on the fetus (i.e.: increased mortality and decreased weight) with no signs of maternal toxicity. Offspring of rats exposed at 150 ppm carbon monoxide had minor reductions in birth weight and persistent memory deficits which became more pronounced in adulthood. Fetal carboxyhemoglobin levels are generally 10-15% higher than maternal levels. Overexposure to carbon monoxide may also decrease the likelihood of successful pregnancy. In rats treated with carbon monoxide, the rate of successful pregnancy in the control group was 100% whereas the rate of successful pregnancy in animals treated with 30 and 90 ppm CO was higher than maternal levels. Overexposure to carbon monoxide may also decrease the likelihood of successful pregnancy. In rats treated with carbon monoxide, the rate of successful pregnancy in the control group was 100% whereas the rate of successful pregnancy in animals treated with 30 and 90 ppm CO was 69 and 38% respectively.

Genetic changes were observed in mammalian cell assay systems at exposures of 1500-2500 ppm carbon monoxide for 10 minutes.

Chronic, harmful effects are not known from repeated inhalation of low (3 to 5 molar %) concentrations of carbon dioxide.

12. Ecological Information

Product does not contain Class I or Class II ozone depleting substances.

13. Disposal Considerations

Do not attempt to dispose of residual waste or unused quantities. Return in the shipping container PROPERLY LABELED, WITH ANY VALVE OUTLET PLUGS OR CAPS SECURED AND VALVE PROTECTION CAP IN PLACE to BOC Gases or authorized distributor for proper disposal.

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14. Transport Information

PARAMETER	United States DOT	Canada TDG
PROPER SHIPPING NAME:	Compressed gas, n.o.s. (Carbon monoxide, Helium, Nitrogen)	Compressed gas, n.o.s.
HAZARD CLASS:	2.2	2.2
IDENTIFICATION NUMBER:	UN 1956	UN 1956
SHIPPING LABEL:	NONFLAMMABLE GAS	NONFLAMMABLE GAS

15. Regulatory Information

SARA TITLE III NOTIFICATIONS AND INFORMATION

SARA TITLE III - HAZARD CLASSES:

Sudden Release of Pressure Hazard
 Acute Health Hazard

SARA TITLE III – SECTION 313 SUPPLIER NOTIFICATION:

This product does not contain ingredients subject to the reporting requirements of Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR Part 372.

U.S. TSCA/Canadian DSL: All ingredients are listed on the U.S. Toxic Substances Control Act (TSCA) inventory or exempt from listing and on the Canadian Domestic Substance List (DSL).

California Proposition 65: This product contains an ingredient (carbon monoxide) known to the State of California to cause birth defects or other reproductive harm.

Canadian Controlled Products Regulations (CPR): This product has been classified in accordance with the hazard criteria of the CPR and the MSDS contains all the information required by the CPR.

16. Other Information

NFPA HAZARD CODES

Health: 0
 Flammability: 0
 Instability: 0

HMIS HAZARD CODES

Health: 0
 Flammability: 0
 Physical Hazard: 3

RATINGS SYSTEM

0 = No Hazard
 1 = Slight Hazard
 2 = Moderate Hazard
 3 = Serious Hazard
 4 = Severe Hazard

Note: Ratings were assigned in accordance with Compressed Gas Association (CGA) guidelines as published in CGA Pamphlet P-19-2004, *CGA Recommended Hazard Ratings for Compressed Gases, 2nd Edition*.

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ACGIH	American Conference of Governmental Industrial Hygienists
DOT	Department of Transportation
IARC	International Agency for Research on Cancer
NTP	National Toxicology Program
OSHA	Occupational Safety and Health Administration
PEL	Permissible Exposure Limit
SARA	Superfund Amendments and Reauthorization Act
STEL	Short Term Exposure Limit
TDG	Transportation of Dangerous Goods
TLV	Threshold Limit Value
WHMIS	Workplace Hazardous Materials Information System

Compressed gas cylinders shall not be refilled without the express written permission of the owner. Shipment of a compressed gas cylinder which has not been filled by the owner or with his/her (written) consent is a violation of transportation regulations.

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